

ENGINEERING
YOUR SPRAY SOLUTION



Field crops Nozzles and Accessories

Catalogue P 2016



A large agricultural sprayer is shown spraying a field of green crops. The spray pattern is visible as a fine mist against a bright sky. In the foreground, there is a green bar with the words "Field crops" in white.



The grid contains nine images:

- Top row: A green field with crop rows, a blue cylindrical nozzle, and a close-up of a spraying machine.
- Middle row: A purple cylindrical nozzle, a yellow and black spraying machine, and a close-up of a spraying system on a plant.
- Bottom row: A hand holding a green plant, a red cylindrical nozzle, and a close-up of a yellow crop.

Field crops

LECHLER AGRICULTURAL SPRAY NOZZLES – GOOD FOR YOUR CROP, GOOD FOR THE ENVIRONMENT

Lechler is a world leader in nozzle technology. For over 135 years, we have pioneered numerous groundbreaking developments in the field of nozzle technology. Comprehensive nozzle engineering know-how is combined with a deep understanding of application-specific requirements to create products that offer outstanding precision, reliability and durability.

Modern plant protection involves more than just the use of environmentally friendly chemicals. It is above all a question of precision. In order to achieve uniform coverage, the droplets must reach the target as exactly as possible. Losses due to drift, run-off or evaporation should be avoided – in favour of the environmental protection.

The application technology and here particularly the plant protection nozzles must therefore meet very high requirements. Today, nozzles must offer a degree of precision that would have been considered impossible just a few years ago.

As a globally leading manufacturer of precision nozzles, Lechler is ideally prepared to meet this challenge. For decades now, our products have set the technological

standards in the fields of crop protection and liquid fertilizer application. Through regular and extensive investment in research and development, we ensure that this will also remain the case in the future. The functions and characteristics of our precision nozzles are defined exactly and objectively right from the start. This process is based on sophisticated measuring techniques and our proven documentation system.

State-of-the-art design and simulation techniques guarantee practically-oriented products with a high practical value.

With Lechler nozzles, one spray jet is the same as the next. This demands a high level of precision and care in production. Our processes are therefore subject to permanent quality control



measures, from the incoming goods department, through development and production right up to dispatch. Our quality management system is based primarily on the requirements of our customers and is certified in accordance with ISO 9001:2008. Lechler nozzles comply with the requirements of the Julius Kühn Institute, the German Plant Protection Act as well as European EN and international ISO standards.

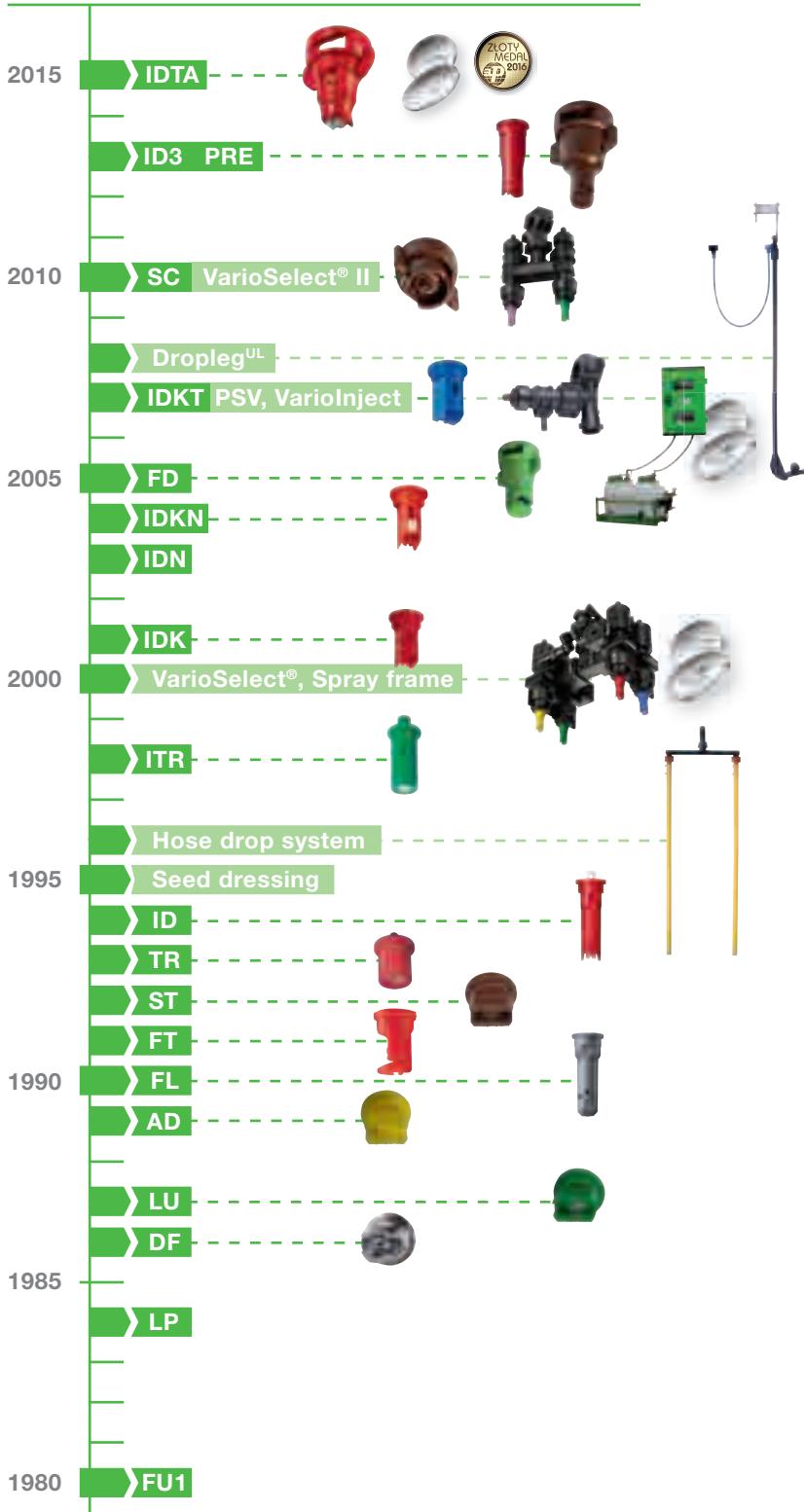
Thanks to close cooperation and active exchange of information with official test institutes, the chemicals and liquid fertilizer industry, the equipment manufacturers

and last but not least agricultural consultants, we also ensure that we are fully up-to-date on current practical requirements. After all, one thing is certain: solutions for practical applications can only be developed from practical knowledge.

This catalog contains our comprehensive Lechler agricultural spray nozzle and accessory range so see for yourself our product range.

PROGRESS MEANS FURTHER DEVELOPMENT

Therefore success is not a final state for us, but simply a further step on the way to even greater perfection.



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THE RIGHT NOZZLE FOR YOUR PLANT PROTECTION

Coverage, drift, biological and ecological efficacy have to be in a good balance to make your spraying a success. Lechler spray tips ensure you for all kind of application. Every time.

Matches every challenge.

Technical requirements

Lechler meets requirements of JKI, ENTAM as well as the international EN/ISO standards.

This ensures an optimum use of plant protection products, e.g. flow rate tolerance and distribution uniformity.



Biological requirements

In order to achieve the optimum effect, application of plant protection products must be as precise as possible. Lechler precision nozzles achieve exact dosage and uniform distribution. Flat spray nozzles generally achieve good crop penetration (e.g. mildew control in cereal crops).

Double flat spray nozzles cover vertical targets, e.g. black gras, ear treatment much better. Also at no till or cloddy soil conditions they avoid spray shadows.



Environmentally-relevant requirements

As much as necessary as little as possible. For effective plant protection the proposed active substances must reach the target without any loss. Therefore it is essential to reduce

drift by wind or thermal to avoid pollution of crops, waters, humans as well as animals.

Drift-reducing technology

Application regulations for plant protection products, e.g. distance restrictions to water and field boundary structures, have been defined in order to protect non-target organisms.

The distances from water and field boundaries can be reduced with air-injector nozzles. The result: More yield by guaranteed protection of field boundaries and waters.



INNOVATIVE NOZZLE DESIGN – LECHLER IDTA

It is one thing to be aware of the requirements to achieve good crop production. It is another to create a product that will fulfill these. A good example is

the new IDTA with its operator oriented design. The IDTA is a high drift reducing asymmetrical twin flat spray air – injector nozzle for optimal coverage at

higher forward speeds. The newest development in the wide range of agricultural spray nozzles is suitable for a wide range of applications.

Optimized twin flat spray concept

For best deposit on vertical targets the IDTA has asymmetric spray angles of 120° to the front and 90° to the back. With the angling of 30° to the front and 50° to the back the actual spray width at the target is the same. Also the spray volume is divided 60 % to the front and 40 % to the back to get best result at higher forward speed.

Facts

To prove the high efficiency of the IDTA several field tests have been conducted. Deposit at vertical targets (e.g. black grass) has been checked with water sensitive paper. This test has been done with a field sprayer Amazone UF 1201 with 15 m boom. Results show significant difference on front and back at different forward speed between the different nozzles.

Type	Lechler ID 120-03 (ID3)	Lechler IDTA 120-03	Competitor Asym. DF 110-03
Pressure	5 bar	5 bar	5 bar
Speed	12 km/h	12 km/h	12 km/h
Deposit towards front			
Coverage in %			
+ Droplet number/ cm²	5.4 % + 5 d/cm²	15.5 % + 10 d/cm²	5.9 % + 5.6 d/cm²
Deposit towards back			
Coverage in %			
+ Droplet number/ cm²	9.5 % + 24.9 d/cm²	30.2 % + 60.7 d/cm²	27.2 % + 63.5 d/cm²

More applications

As a consequence of the different spray angles and volume rates, the droplet spectrum is changed. Finer spray to the front is for excellent coverage and coarser to the back is for better drift stability. This enables the IDTA nozzle to spray under conditions when other nozzles have to stop.



Results

Compared to standard air-injector nozzles e.g. ID-120-03 the IDTA gives clear advantages in the field:

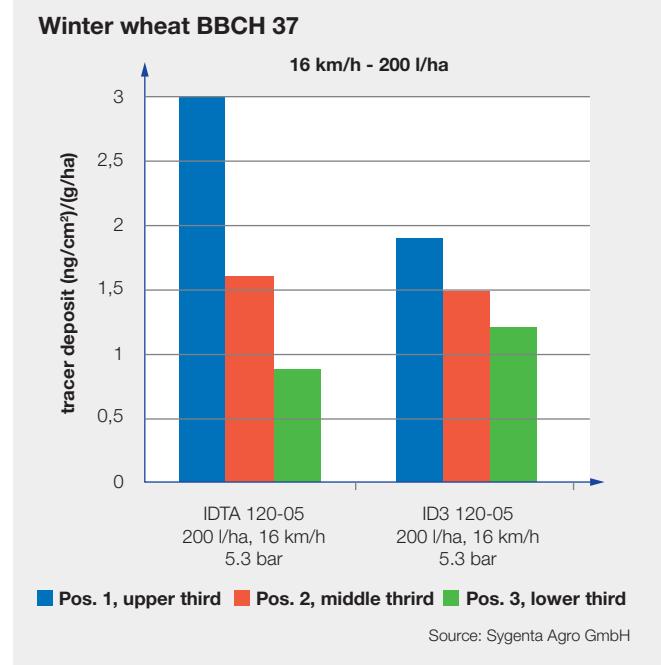
- Double overall coverage
- Significant higher total deposit on the front and back of vertical targets
- More uniform coverage on front and back



Nozzle type influences deposit on target area

To obtain high biological efficacy best coverage at the target is prerequisite. Depending on crop and growth stage this may change. So for optimum application there is a need for at least two or more different nozzle settings. Important is to know the target area.

Better coverage on vertical targets can be achieved by using twin flat fan nozzles. Penetration into the canopy a standard single fan nozzle has advantages.

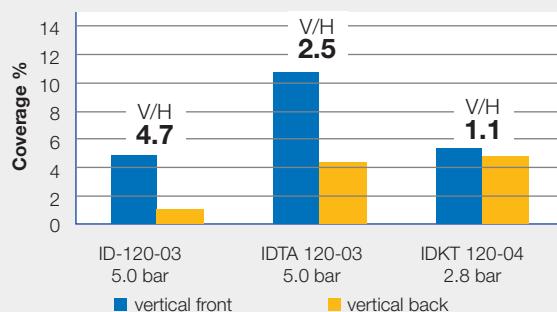


Picture 1: Nozzle comparison in winter wheat, BBCH 37. Deposit of ID-120-05 compared to IDTA 120-05C in upper third, middle third and lower third.

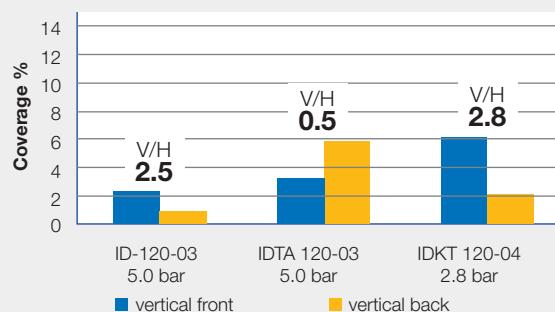
Target oriented application – better coverage on vertical targets by asymmetrical spray pattern at higher forward speeds

Winter wheat BBCH 55

Ear: 8 km/h - 230 l/ha



Ear: 12 km/h - 155 l/ha



Source: Research Institute of Horticulture Department of Agroengineering Skierniewice, Poland

Picture 2: Coverage on ear in winter wheat BBCH 55 with different nozzle types at different forward speed and application rates.

At 8 km/h the IDKT has a balanced coverage of the ear front and back thanks to the symmetrical pattern.

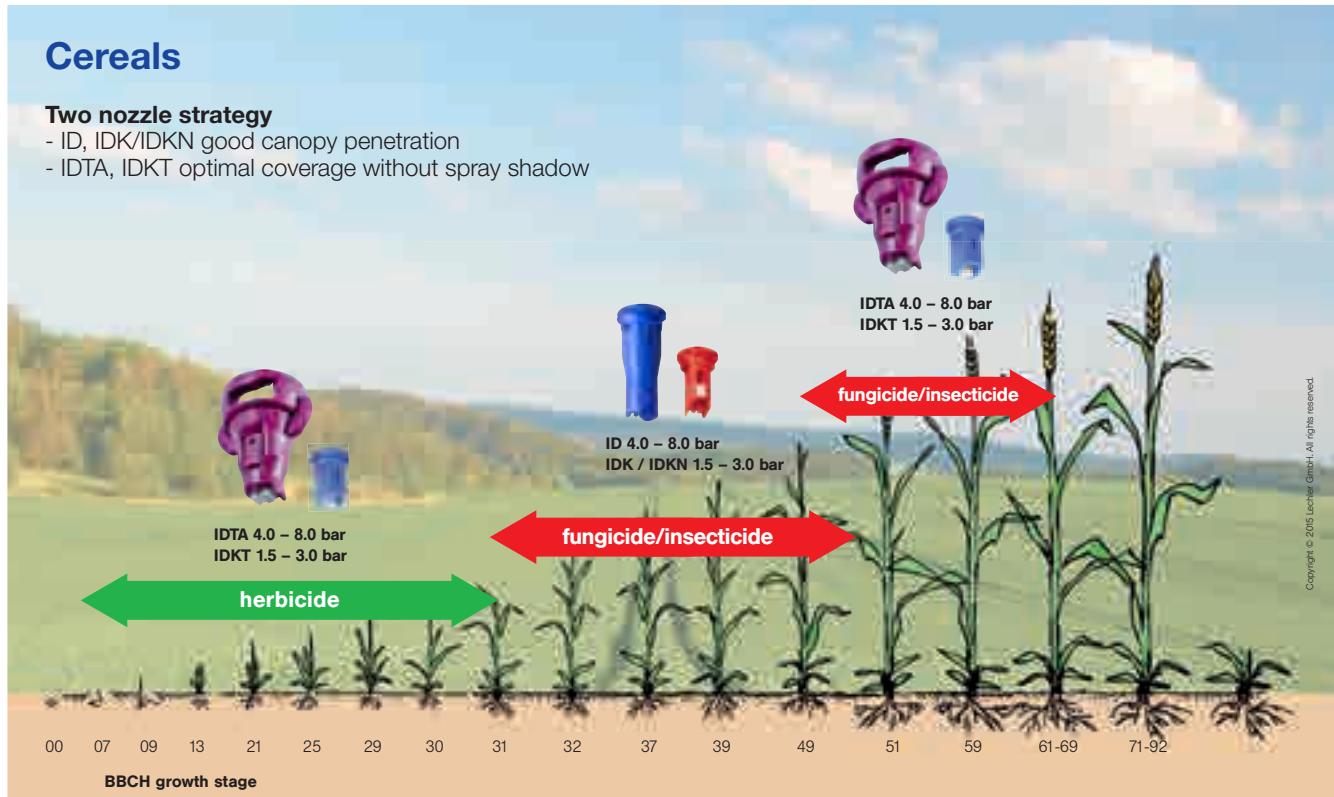
At 12 km/h and higher speed the asymmetrical pattern of the IDTA give the more uniform coverage.

NOZZLE RECOMMENDATION FOR PESTICIDE APPLICATION

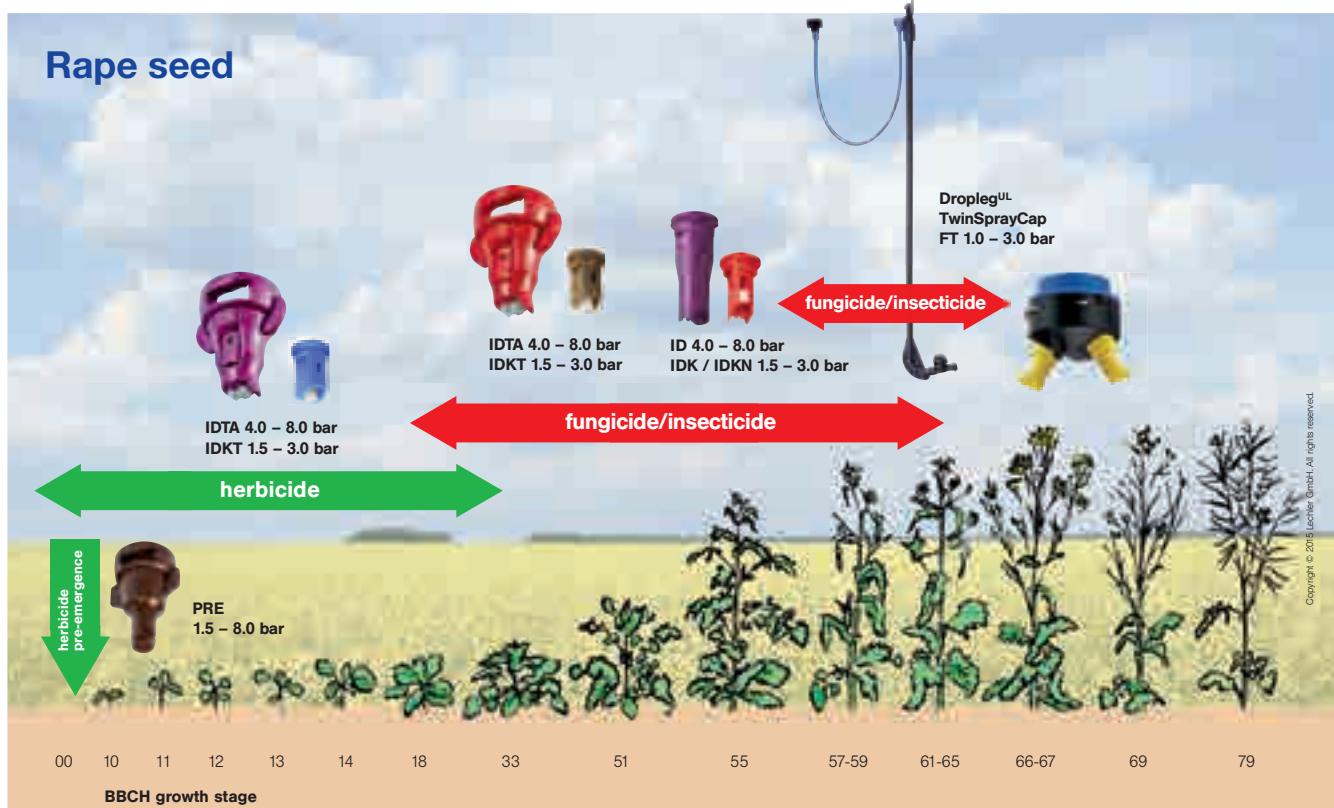
Cereals

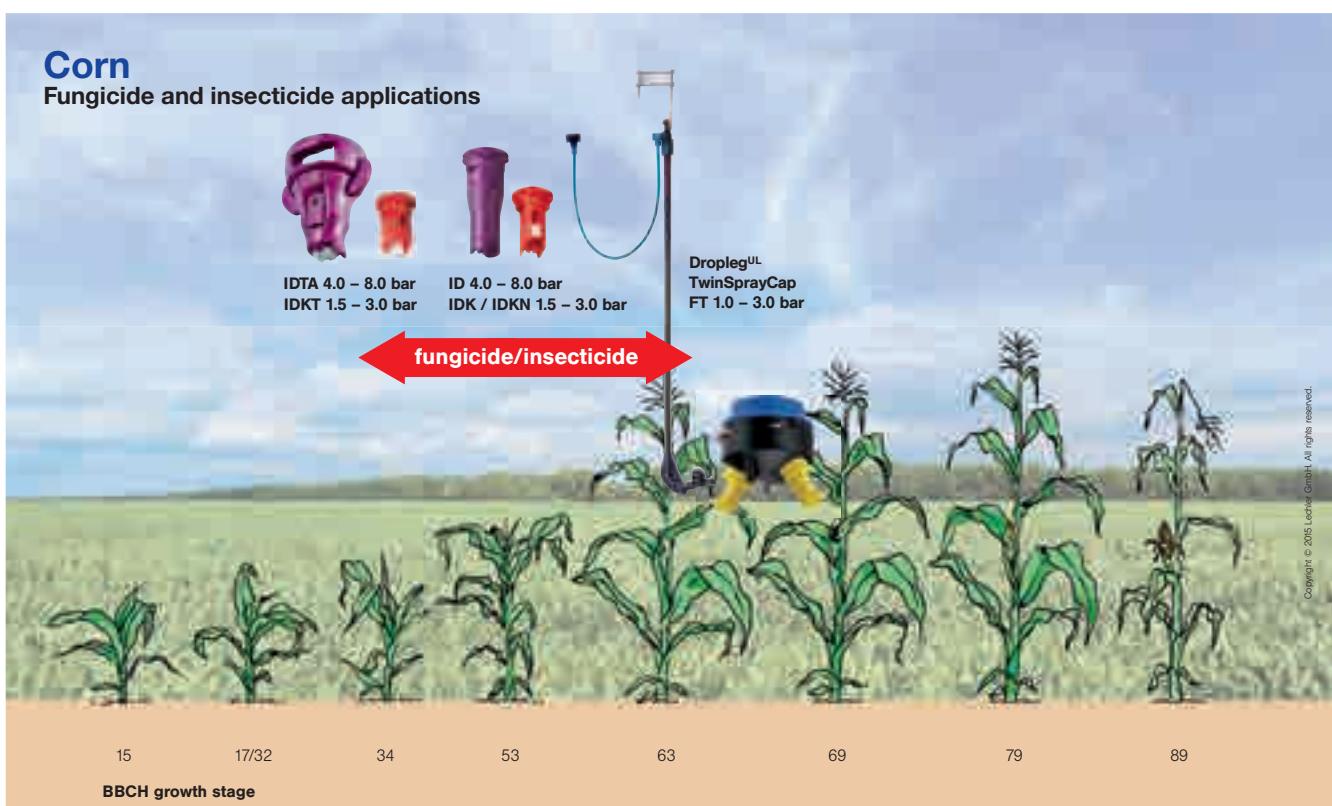
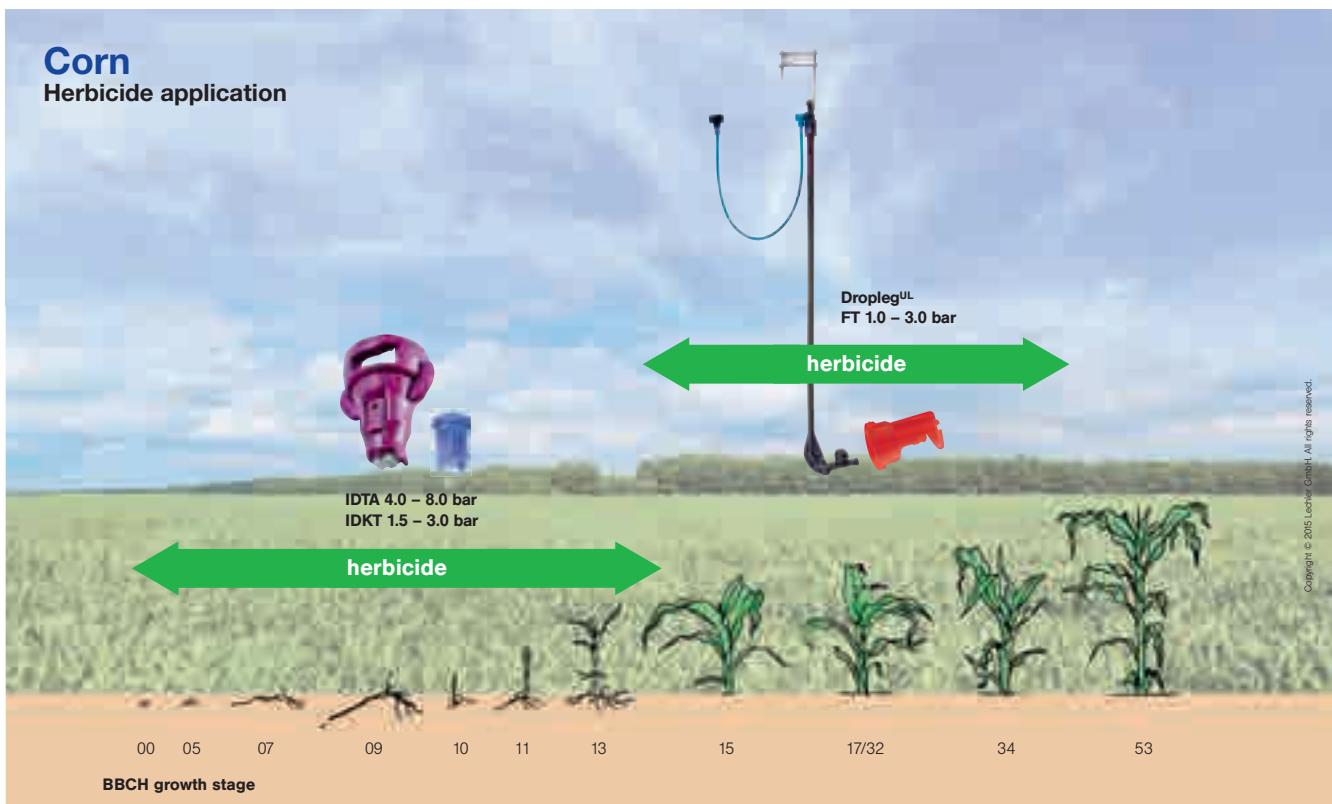
Two nozzle strategy

- ID, IDK/IDKN good canopy penetration
- IDTA, IDKT optimal coverage without spray shadow

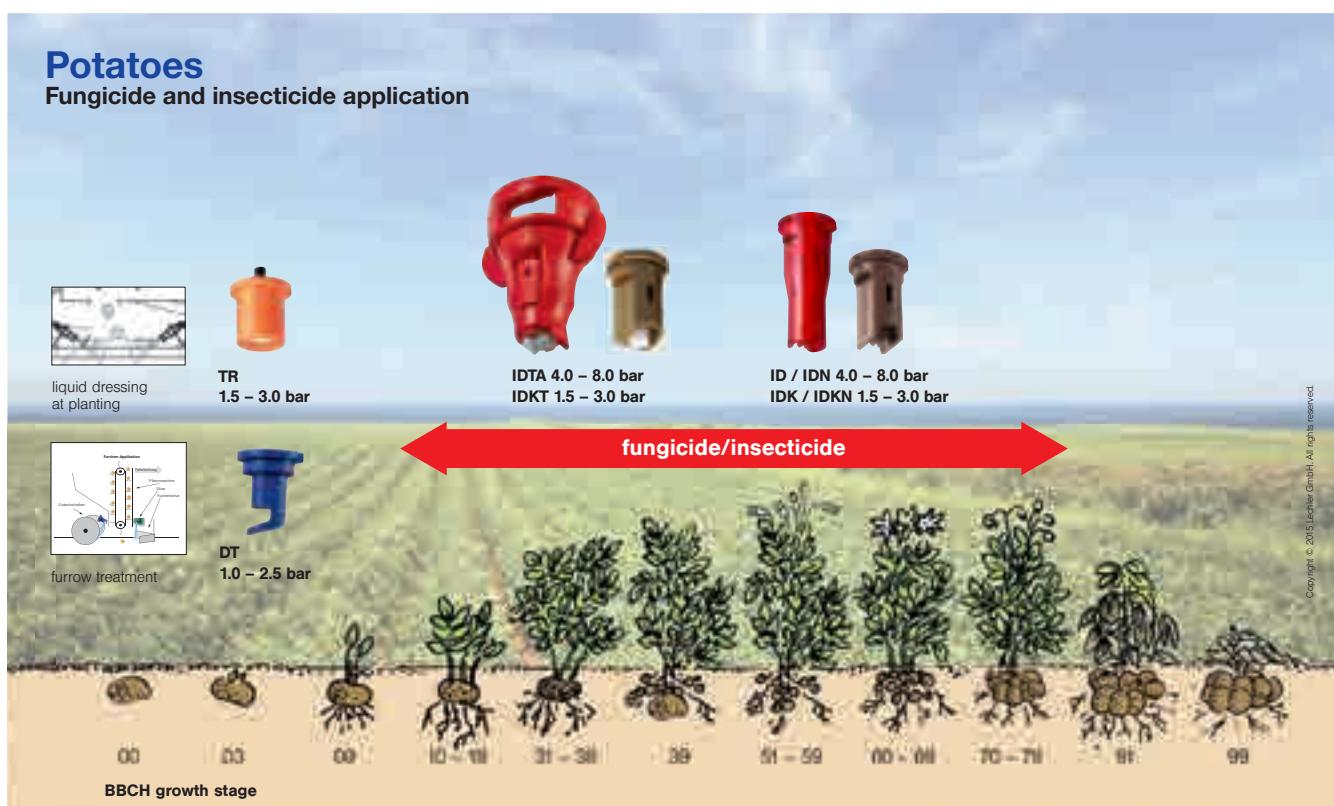
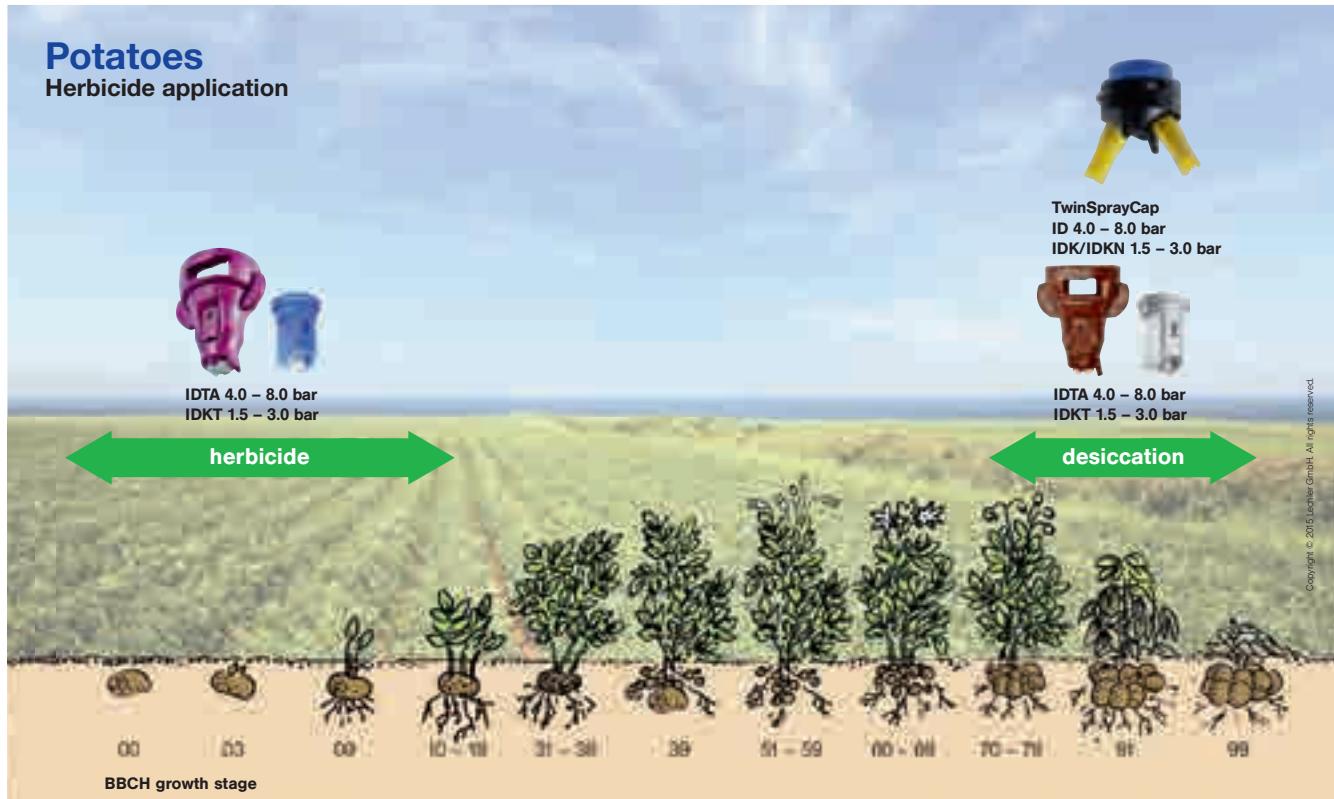


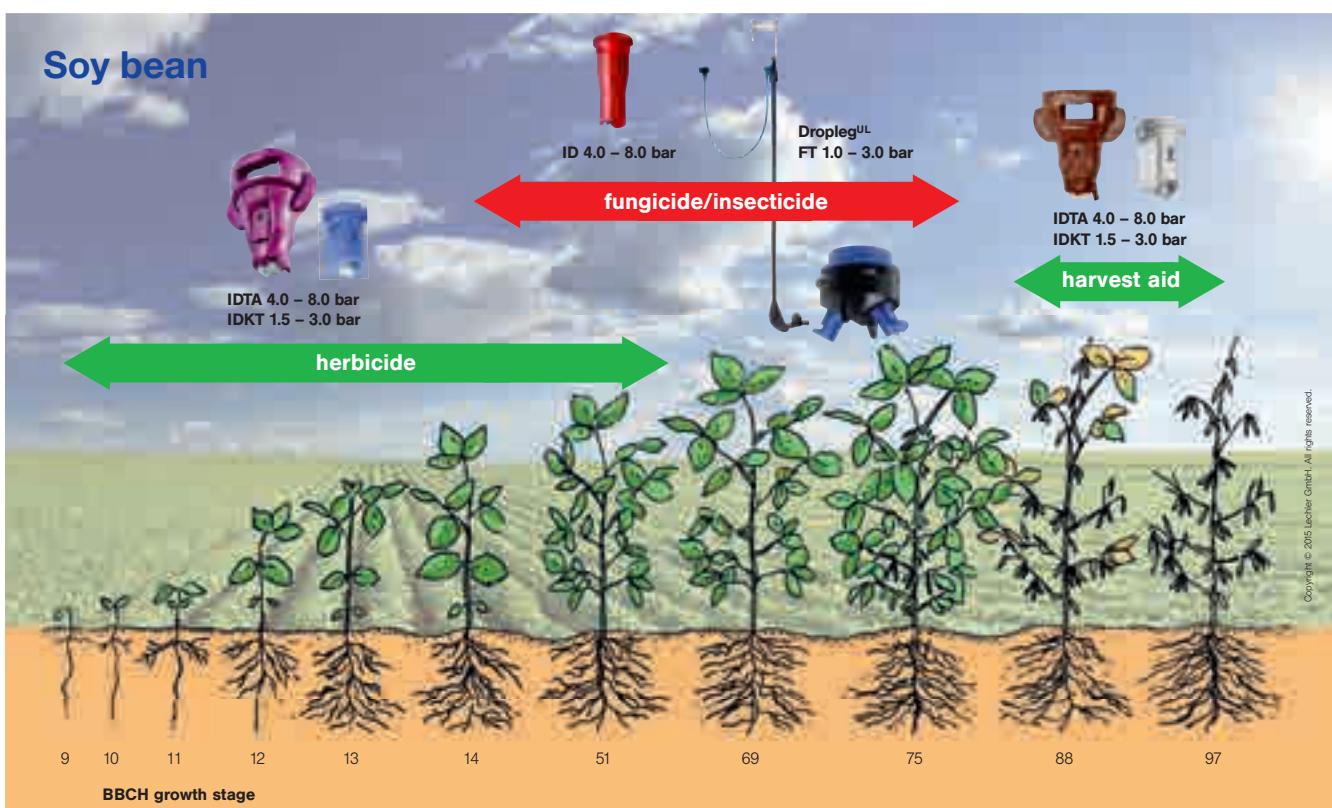
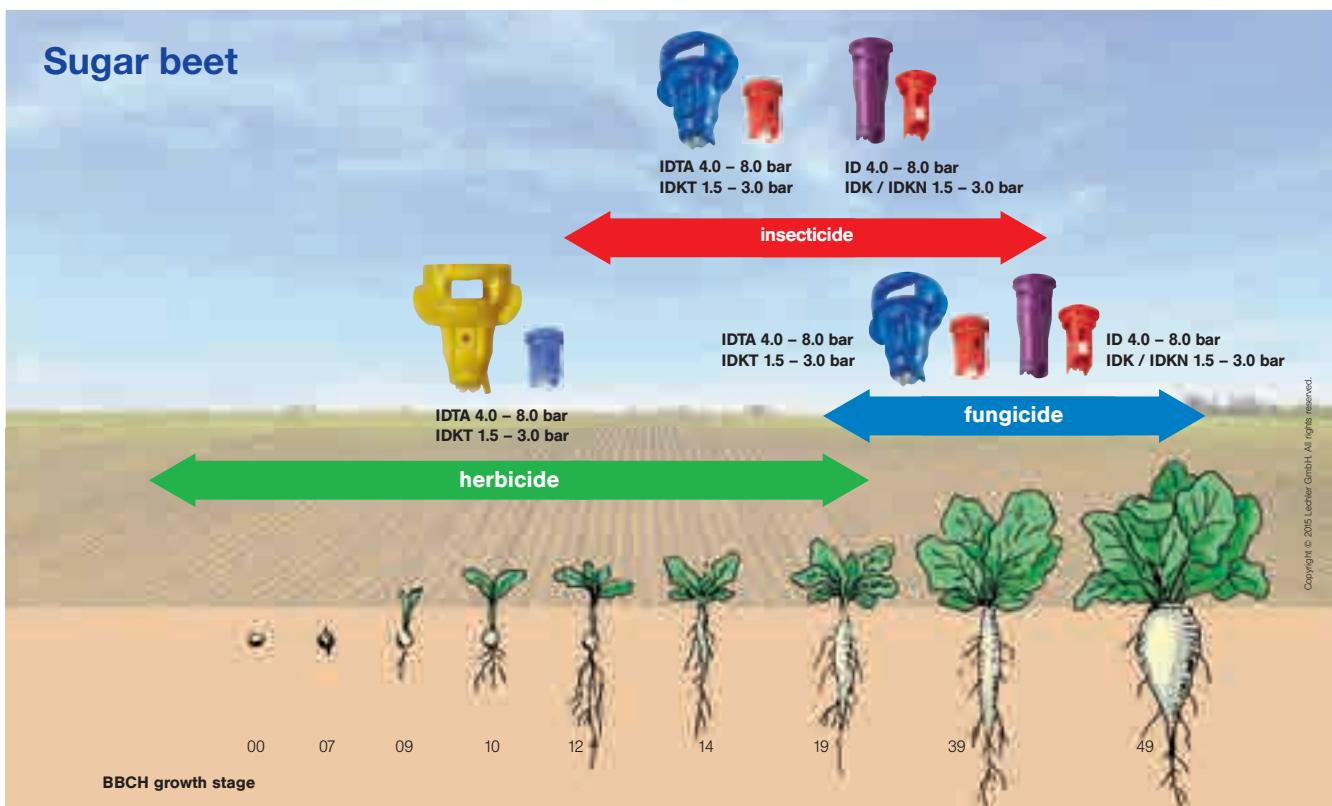
Rape seed





NOZZLE RECOMMENDATION FOR PESTICIDE APPLICATION





LECHLER NOZZLES FOR THE CROP PRODUCTION

	ID3	IDK/ IDKN	IDTA	IDKT	PRE	AD	QS 80	LU	ST/SC	DF
Spray geometry										
Drift potential	extremely low	very low	extremely low	very low	extremely low	low	low/medium	low/medium	medium	high

Broadcast spraying

Recommended pressure range (bar)	2/3*-4-8	1**-/1.5-3-6	1-4-8	1***-/1.5-3-6	1.5-8	1.5-3-6	1.5-5	1.5-2.5-5	2-3-5	2-3-5
Herbicides	soil incorporated	●●	●●	●●	●●	●●	●●	●●	●	-
	pre-emerge	●●	●●	●●	●●	●●	●●	●●	●	-
	post-emerge (systemic)	●●	●●	●●	●●	-	●●	●●	●	○
	post-emerge (contact)	●	●	●●	●●	-	●	●●	●	●●
Fungicides	Contact	●	●	●●	●●	-	●	●●	●	●●
	Systemic	●●	●●	●●	●●	-	●●	●●	●	●
Insecticides	Contact	●	●	●●	●●	-	●	●●	●	●●
	Systemic	●●	●●	●●	●●	-	●●	●●	●	●
Liquid fertilizer	●● (2-4)	●● (1**/1.5-2.5)	○ (1-4)	○ (1***/1.5-2.5)	●● (1.5-4)	● (1.5-2.5)	○ (1.5-2.0)	○ (1.5-2.0)	○ (2)	-
Growth regulators	●●	●●	●	●	-	●●	●●	●●	●	○
Irrigation (via boom)	●●	●●	●●	●●	●●	●●	●	●	●	-

Banding/row spraying – arable crops and speciality crops

Recommended pressure range (bar)	-	-	-	-	-	-	-	-	-	-
Herbicides	soil incorporated	-	-	-	-	-	-	-	-	-
	pre-emerge	-	-	-	-	-	-	-	-	-
	post-emerge (systemic)	-	-	-	-	-	-	-	-	-
	post-emerge (contact)	-	-	-	-	-	-	-	-	-
Fungicides	Contact	-	-	-	-	-	-	-	-	-
	Systemic	-	-	-	-	-	-	-	-	-
Insecticides	Contact	-	-	-	-	-	-	-	-	-
	Systemic	-	-	-	-	-	-	-	-	-
Liquid fertilizer	-	-	-	-	-	-	-	-	-	-
Growth regulators	-	-	-	-	-	-	-	-	-	-
Irrigation (via boom)	-	-	-	-	-	-	-	-	-	-

Heed label of chemical company

Nozzle size: * ID3-01/-015 ** IDK-04/-05/-06 *** IDKT-03/-04/-05/-06
IDKN-03/-04

FT/DT	TR	ITR	FD	FL	IS	IDKS	BN	OC	E	ID 90	IDK 90	AD 90
medium	high	very low	very low	very low	extremely low	very low	medium	medium	medium	extremely low	very low	low

1-2-3	3-8	3-5-10	1.5-4	1-5	2-4-8	1****/1.5-3-6	-	1.5-2.5-5	-	2*/3-4-8	1**-/1.5-3-6	1.5-3-6
●●	○	●●	-	-	●●	●●	-	●●	-	●●	●●	●●
●●	○	○	-	-	●●	●●	-	●●	-	●●	●●	●●
●	○	○	-	-	●●	●●	-	●●	-	●●	●●	●●
●	●●	-	-	-	●	●	-	●●	-	●	●	●
●	●●	○	-	-	●	●	-	●●	-	●	●	●
●	●	●	-	-	●●	●●	-	●●	-	●●	●●	●●
●	●●	○	-	-	●	●	-	●●	-	●	●	●
●	●	●	-	-	●●	●●	-	●●	-	●●	●●	●●
● (1-2)	-	●● (3-5)	●●	●●	●● (2.0-4.0)	●● (1***/1.5-2.5)	-	○ (1.5-2.0)	-	●● (2-4)	●● (1**/1.5-2.5)	● (1.5-2.5)
●	●	○	-	-	●●	●●	-	●●	-	●●	●●	●●
-	-	●	●●	●	●●	●●	-	●	-	●●	●●	●●

-	3-8	-	-	-	2-4-8	1****/1.5-3-6	1-2-4-6	1.5-2.5-5	1-3-4	-	-	-
-	○	-	-	-	●●	●●	●●	●●	●●	-	-	-
-	○	-	-	-	●●	●●	●●	●●	●●	-	-	-
-	○	-	-	-	●●	●●	●●	●●	●●	-	-	-
-	●●	-	-	-	●	●	●●	●●	●●	-	-	-
-	●●	-	-	-	●	●	●●	●●	●●	-	-	-
-	●	-	-	-	●●	●●	●●	●●	●●	-	-	-
-	●●	-	-	-	●	●	●●	●●	●●	-	-	-
-	●	-	-	-	●●	●●	●●	●●	●●	-	-	-
-	-	-	-	-	●● (2.0-4.0)	●● (1***/1.5-2.5)	○ (1-2)	○ (1.5-2.0)	○ (1-2)	-	-	-
-	○	-	-	-	●●	●●	●●	●●	●●	-	-	-
-	-	-	-	-	●●	●●	●●	●●	●	-	-	-

Nozzle size: **** IDKS-03/-04/-05/-06

●● = very well-suited ● = well-suited ○ = less well-suited - unsuitable



Air-Injector flat spray nozzles ID3

ID3

Drift reduction:
90/75/50 %

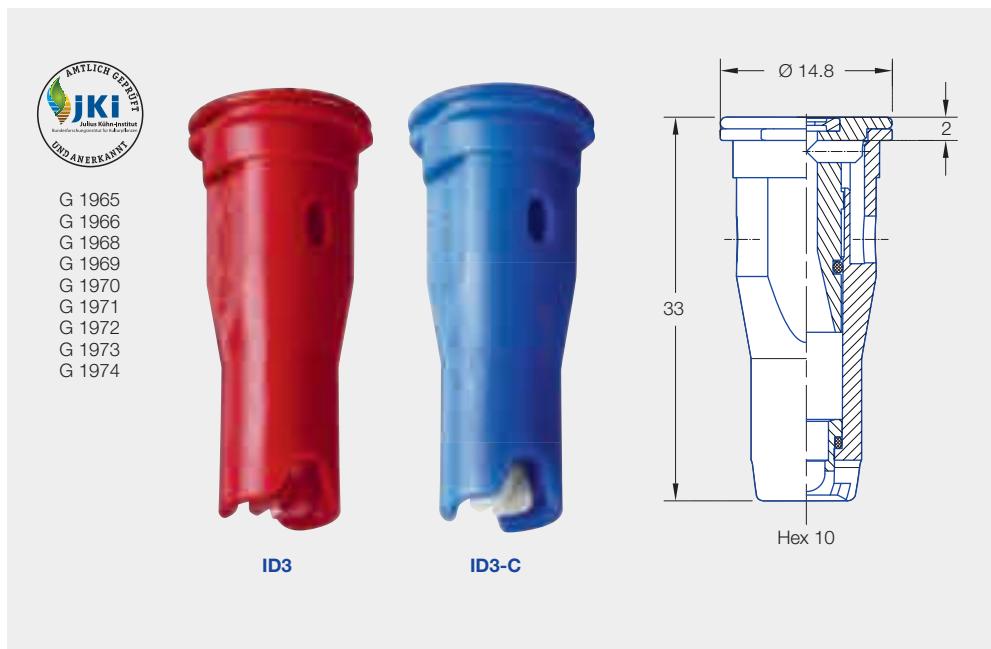


Current
list under
www.lechler-agri.com

Extremely low-drift, air-injector flat spray nozzle for professional use.

Advantages

- 90 % drift reduction
 - ID-120-025 to 05
- Long injector design ensures high drift stability even at high pressures up to 8 bar
- Timely application even under adverse weather conditions
- Increased workrate due to flexible use over a wide pressure range
 - Adaptation by changing the driving speed and l/ha rate without nozzle changes
- Very good deposition structure and crop penetration



Nozzle size
01 – 08

Spray angle
120°

Material
POM, ceramic

Pressure range

- ID-01 to -015: 3 – 4 – 8 bar
- ID-02 to -08: 2 – 4 – 8 bar

Recommended filters

- 80 M 01
- 60 M 02 – 04
- 25 M 05 – 08

Droplet size
Extreme coarse – medium

Width across flats
10 mm

Application areas

Plant protection products and growth regulators

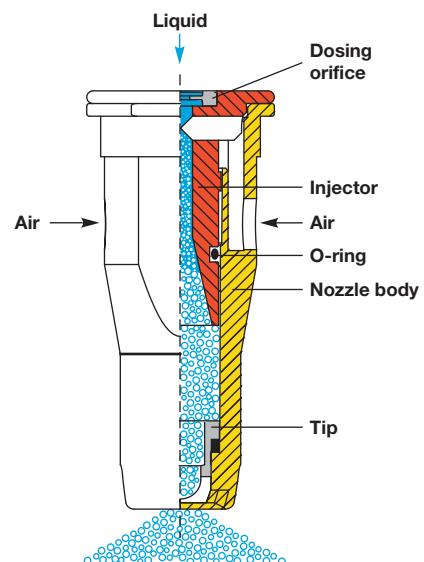
Liquid fertilizer

Border application can be combined with border nozzle IS 80

Golf course



Toolless removable injector



Example of ordering

Type + spray angle + int'l nozzle size	+	material	=	order number
ID3 120° 025	+	(POM)	=	ID-120-025
ID3 120° 025	+	C (ceramic)	=	ID-120-025 C



Air-injector flat spray compact nozzles IDK

Air-injector flat spray compact nozzles IDKN

Drift reduction:
90/75/50 %

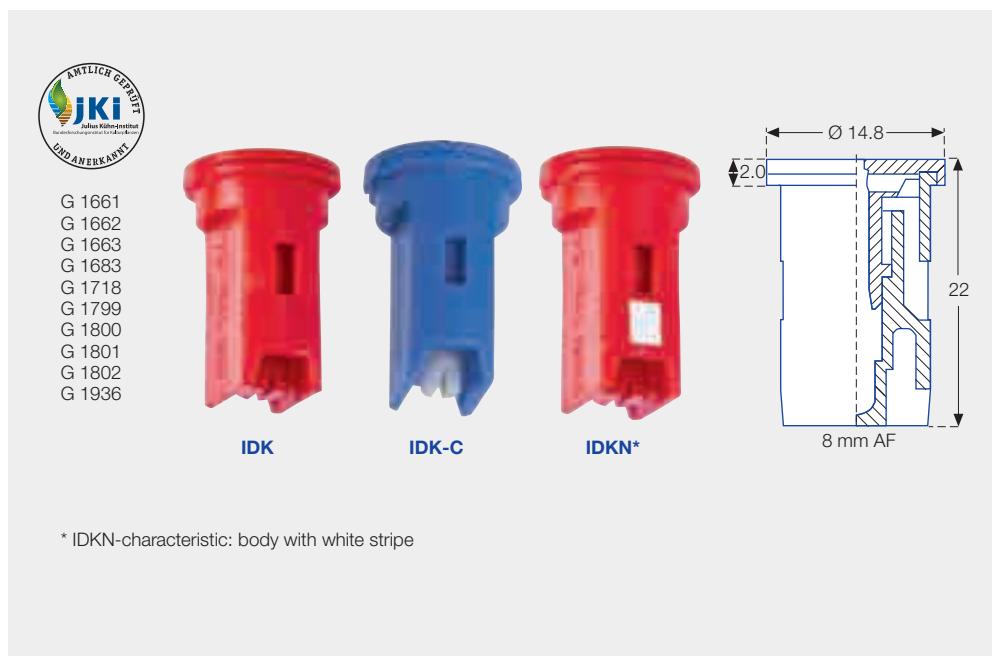


Current
list under
www.lechler-agri.com

Very low-drift, compact air-injector flat spray nozzle with wide droplet spectrum (from extreme coarse to fine).

Advantages

- 90 % drift reduction
 - IDK 120-05 to 06
 - IDKN 120-03 to 04
- Very low drift and loss-reducing in the pressure range up to 3.0 bar (depending on size)
- Inexpensive alternative to conventional standard nozzles
- Very good deposition structure and crop penetration



Nozzle size
01 – 06



Spray angle
90°, 120°



Material
POM, ceramic



Pressure range

- IDK-01 to -03: **1.5 – 3** – 6 bar
- IDK-04 to -06: **1 – 1.5 – 3** – 6 bar
- IDKN-03 to -04: **1 – 1.5 – 3** – 6 bar



Recommended filters
80 M 01
60 M 015 – 04
25 M 05 – 06



Droplet size
Extreme coarse – fine



Width across flats
8 mm



Application areas
Plant protection products and growth regulators



Liquid fertilizer



Spray frame



Border application can be combined with border nozzle IDKS 80



Golf course



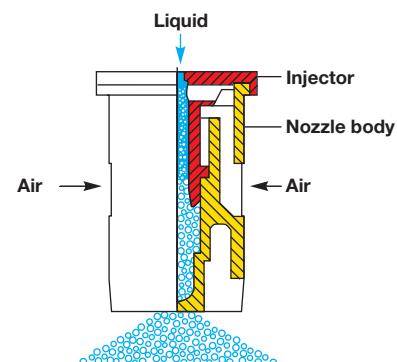
Backpack sprayer



Greenhouse



Toolless removable
injector



Example of ordering

Type + spray angle	+ int'l nozzle size	= material	= order number
IDK 120°	01	(POM)	= IDK 120-01
IDK 120°	01	C (ceramic)	= IDK 120-01 C
IDK 120°	03	(PP)	= IDK 120-03 PP
MultiCap			
IDK 120°	01	(POM)	= MultiCap IDK 120-01



Pre-emergence flat spray nozzle PRE

Drift reduction:
95/90 %

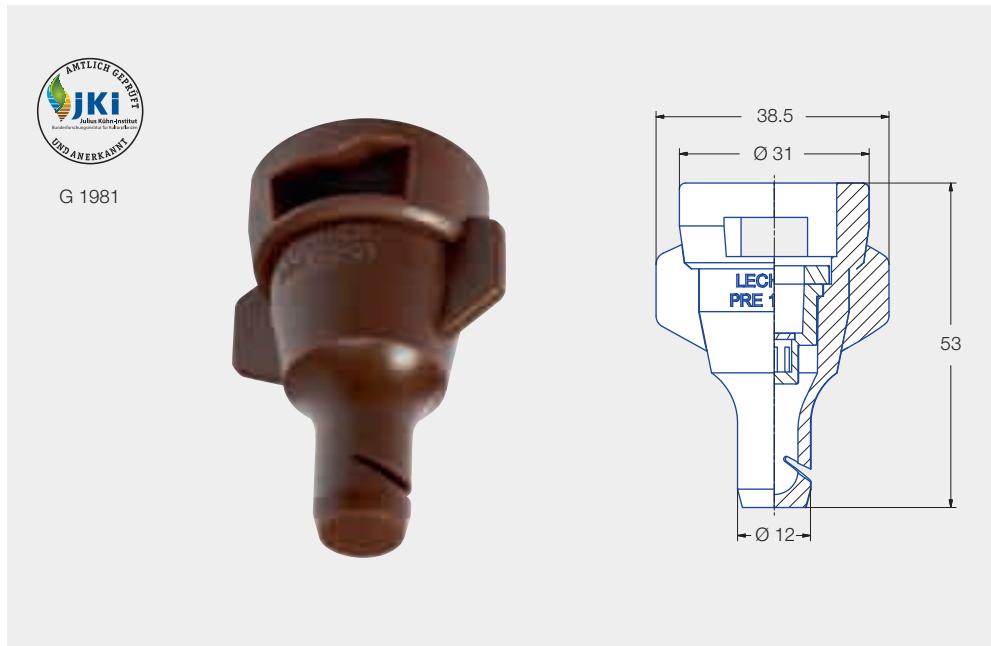


Current
list under
www.lechler-agri.com

Extremely low-drift flat spray nozzle for timely application of pre-emergence herbicides.

Advantages

- 95 % drift reduction from 1.5 to 5 bar
- Flexible adaption to buffer zones
- Wide pressure range from 1.5 to 8 bar
- High workrate through simple adaptation of l/ha rate and driving speed
- Timely application even under adverse weather conditions



Nozzle size
05



Recommended filters
25 M



Spray angle
130°



Droplet size
Extreme coarse



Material
POM



Application areas
Herbicides
pre-emerge



Pressure range
1.5 – 8 bar



Liquid fertilizer



Golf course



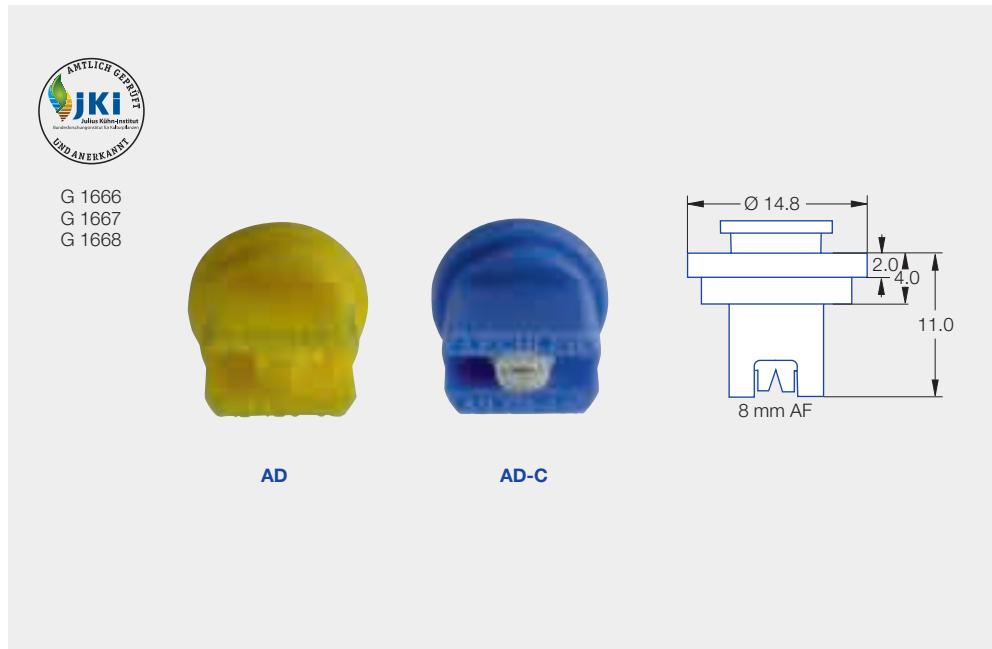


Anti-drift flat spray nozzles AD

Low-drift flat spray nozzle.

Advantages

- Application with medium to coarse droplet even with low l/ha rates
- Integrated pre-chamber ensures optimized atomization and reduced fine droplet share
- Pre-chamber can be removed for cleaning



Nozzle size
01 – 04

Spray angle
90°, 120°

Material
POM, ceramic

Pressure range
1.5 – 3 – 6 bar

Recommended filters
80 M 01 – 015
60 M 02 – 04

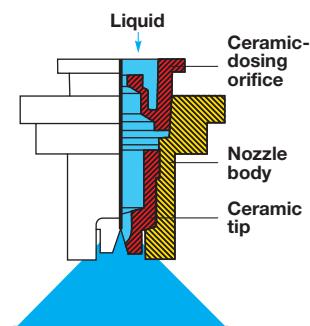
Droplet size
Coarse – fine

Width across flats
8 mm

Application areas
Plant protection products and growth regulators



Removable preatomizer



Cleaning brush for AD nozzles
Order no. 06A.D30.56.00

Example of ordering

Type + spray angle	+	int'l nozzle size	+	material	=	order number
AD 120°	+	02		(POM)	=	AD 120-02
AD 120°	+	02		C (ceramic)	=	AD 120-02 C

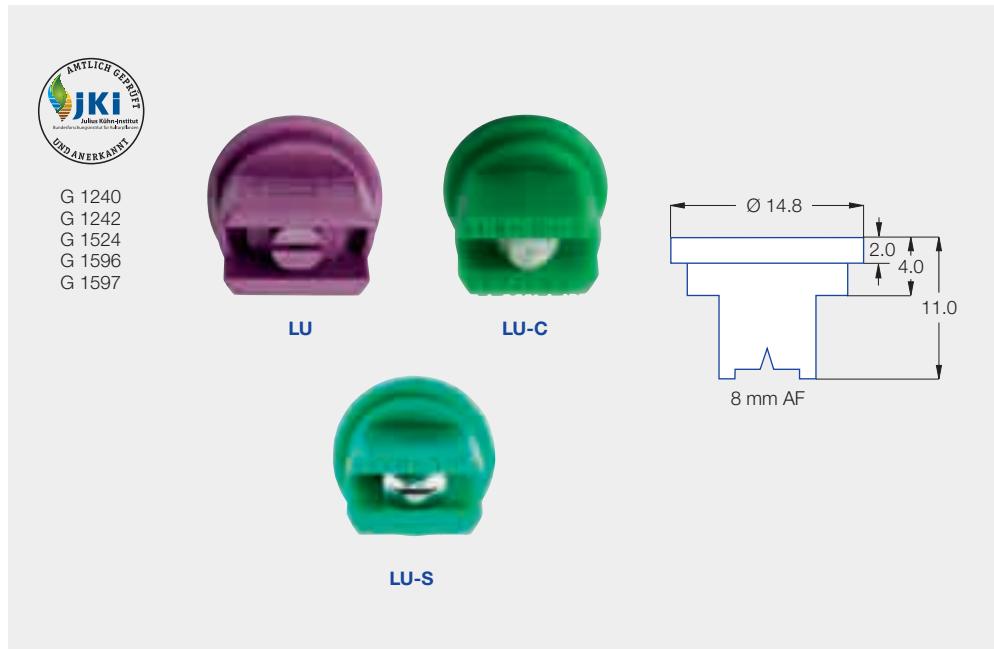


Multirange flat spray nozzles LU

Universal flat spray nozzle with finer droplet spectrum.

Advantages

- Extended pressure range
- Low drift in the pressure range up to 2.5 bar
- Fine-droplet application
- High manufacturing quality



Nozzle size
01 – 08

Spray angle
90°, 120°

Material
POM, stainless steel,
ceramic

Pressure range
1.5 – 2.5 – 5 bar

Recommended filters
80 M 01 – 015
60 M 02 – 04
25 M 05 – 08

Droplet size
Coarse – fine

Width across flats
8 mm

Application areas

Plant protection products and growth regulators

Border application can be combined with border nozzle OC

Backpack sprayer

Greenhouse

Example of ordering

Type + spray angle	+ int'l nozzle size	+	material	=	order number
LU 120°	02		(POM)	=	LU 120-02
LU 120°	015		C (ceramic)	=	LU 120-015 C
LU 120°	03		S (stainless steel)	=	LU 120-015 S



Even flat spray nozzles E

Drift reduction:
90/75/50 %

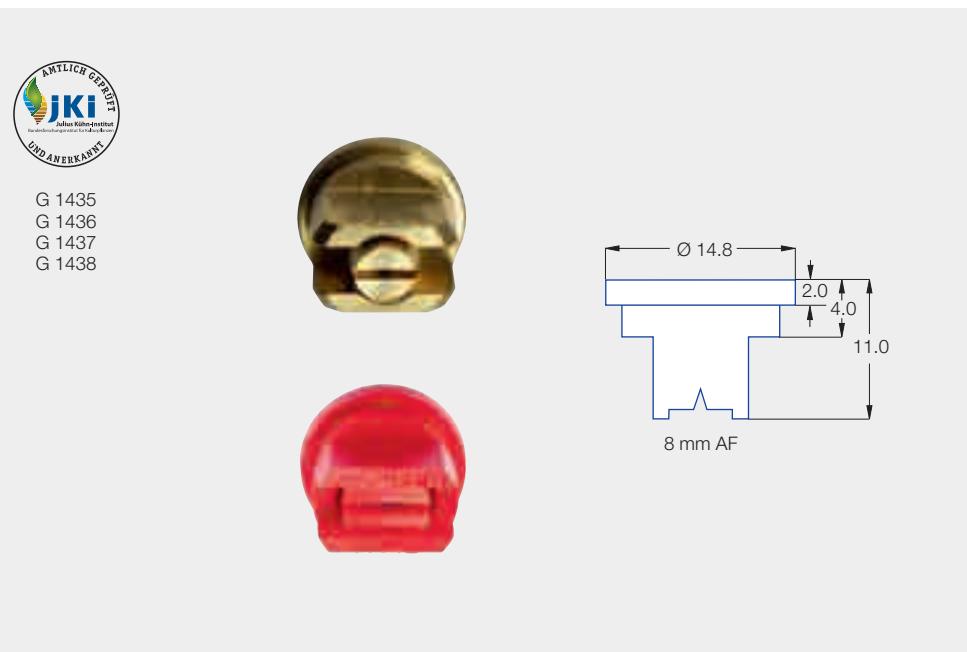


Current
list under
www.lechler-agri.com

Flat spray nozzle with rectangular liquid distribution for band and row spraying.

Advantages

- Only even flat spray nozzle with 90 % drift reduction approved by JKI!
- Fully formed spray angle from 1 bar
- Uniform active ingredient distribution over the entire bandwidth
- Extremely small spraying distances possible
- Product application quantity only 10 – 50 % in comparison with full-area treatment



Nozzle size
01 – 08



Spray angle
80°



Material
Brass, POM



Pressure range
1 – 3 – 4 bar



Recommended filters

80 M 01 – 015
60 M 02 – 04
25 M 05 – 08



Droplet size
Coarse – fine



Width across flats
8 mm



Application areas

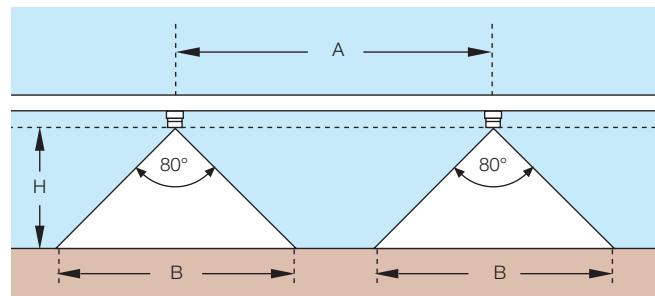
Band spraying



Backpack sprayer

Nozzle alignment

Lechler's even flat spray nozzles E enable extremely short spray heights (H), thus extensively avoiding band drift. The width of the spray band (B) can be varied by altering the spray height (H) and/or rotating the spray axis to change the spray offset.



Reduction of application rate

Depending on band width and row distance the application rate can be reduced down to 10 – 50 % of spraying the whole field.

Spray height H cm	Band width B cm	Application rate* (in %), for a row spacing A		
		50 cm	75 cm	100 cm
7	10	20	13	10
10	15	30	20	15
13	20	40	27	20
16	25	50	33	25

* Percentages in comparison with full-area treatment

Example of ordering

Type + spray angle + int'l nozzle size + material = order number
E 80° 02 Brass = 8002 E brass
E 80° 02 POM = 8002 E



Asymmetrical twin flat spray air-injector nozzles IDTA

ID TA
Twin Asymmetric Full Coverage

PATENTED

NEW

Extremely low-drift, air-aspirating air injector twin flat spray nozzle for optimized deposition and reduced spray shadow at higher driving speeds.

Advantages

- High drift reduction over entire pressure range
- Nozzle in cap with MULTIJET bayonet system
- Twin flat spray jet 30°/50° with asymmetrical spray angles and flow rates
 - 90°/120° gives on the target area the same spray width
 - Finer droplet spectrum to the front in driving direction for optimum wetting
 - Coarser, more drift-resistant droplet spectrum to the rear
 - Precise border application in combination with IS border nozzle
- Optimum user protection thanks to removal/installation of the injector with protective gloves without tools (Patent)



Nozzle size
02 – 08



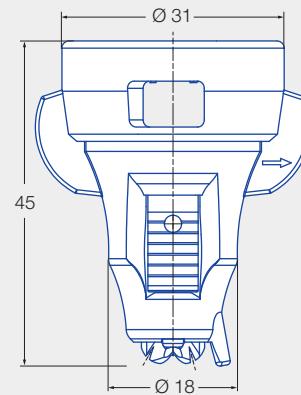
Spray angle
Front 120°/ back 90°



Material
Ceramic



G 2015
G 2016
G 2017
G 2018



Pressure range
1 – 4 – 8 bar



Recommended filters
80M 02
60M 025 – 08



Droplet size
Extreme coarse – medium



Application areas
Plant protection products and growth regulators



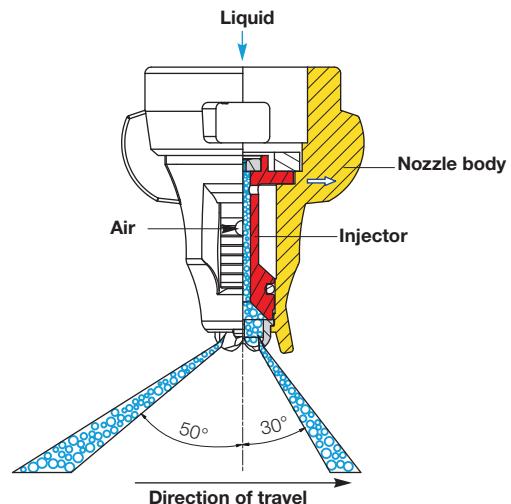
Border application can be combined with border nozzle IS 80



Golf course



Toolless removable injector



Rear spray angle 90°
(40 % spray volume)

Front spray angle 120°
(60 % spray volume)

Direction of travel

Example of ordering

Type + spray angle + int'l nozzle size + material = order number
IDTA 120° 025 C (ceramic) = IDTA 120-025 C



Symmetrical TWIN flat spray air-injector compact nozzles IDKT

Drift reduction:
90/75/50 %



Current
list under
www.lechler-agri.com

Each also in association with
IDKS-border nozzles identical size.

Very low-drift, air-injector twin flat spray nozzle for optimized deposition and reduced spray shadow.

Advantages

- 90 % drift reduction
 - IDKT 120-02 to 06
- Compact design
- Optimum deposition on foliage and vertical target surfaces thanks to symmetrical twin flat spray jet 30°/30°
- Reduced spray shadow
- Improved wetting thanks to balanced droplet spectrum
- JKI approval for mixed equipment with IDK/IDKN nozzles with the same nozzle sized in the boom center section

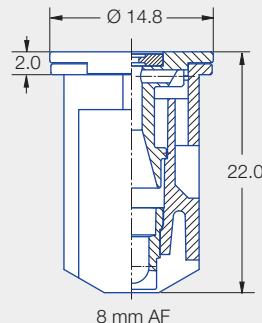


G 1836
G 1837
G 1865
G 1882
G 1883
G 1884
G 1911
G 1912
G 1935



IDKT-C

IDKT



Nozzle size
015 – 06



Spray angle
120°



Material
POM, ceramic



Pressure range
- IDKT 015 to 025:
 1.5 – 3 – 6 bar
- IDKT 03 to 06:
 1 – 1.5 – 3 – 6 bar



Recommended filters
80M 015 – 02
60M 025 – 06



Droplet size
Extreme coarse –
medium



Width across flats
8 mm

Application areas



Plant protection products and growth regulators



Spray frame



Border application can be combined with border nozzle IDKS 80



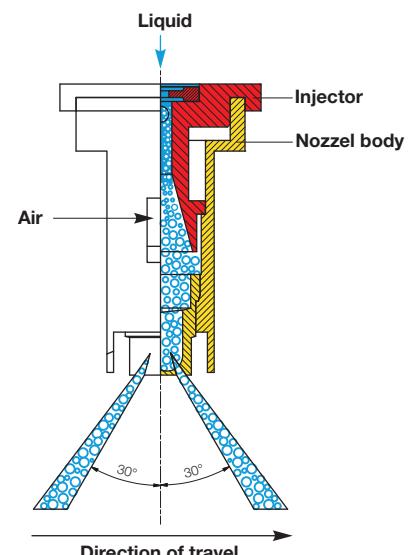
Golf course



Greenhouse



Toolless removable
injector



Example of ordering

Type + spray angle	+	int'l nozzle size	+	material	=	order number
IDKT 120°	04			(POM)	=	IDKT 120-04
IDKT 120°	04			C (ceramic)	=	IDKT 120-04 C
MultiCap						
IDKT 120°	04			(POM)	=	MultiCap IDKT 120-04



Air-injector off center nozzles IS

Drift reduction:
90/75/50 %

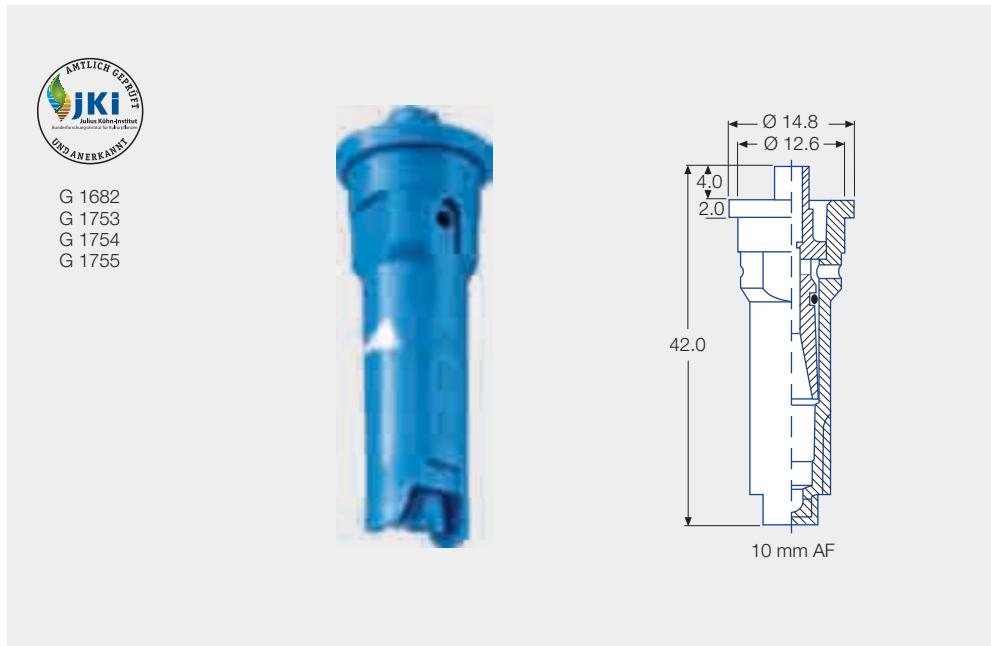


Current
list under
www.lechler-agri.com

Extremely low-drift, air-injector off center nozzle for border application and banding.

Advantages

- Same JKI drift reduction class in combination with ID3/ID/IDN nozzles in the field spray boom
- Volume flow adapted for optimum cross distribution in combination with ID3/ID/IDN/IDTA nozzles of the same size
- Asymmetrical spray pattern (20°/60° to vertical axis)
- Precise edge application along water courses and field boundaries
- Optimum protection of neighboring crops (field edge application or row/special cultures (herbicide banding/underleaf spraying))



Nozzle size
02 – 06

Spray angle
80°

Material
POM

Pressure range

- Sprayer / broadcast spraying: 2 – 4 – 8 bar
- Vertical sprayer boom: 2 – 8 – 15 bar

Recommended filters
60 M 02 – 04
25 M 05 – 06

Droplet size
Very coarse – coarse

Width across flats
10 mm

Application areas

Border nozzle

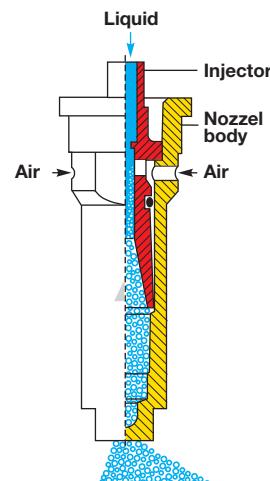
Band spraying in orchards and vineyards

Vertical boom

Spray frame



Toolless removable injector



Example of ordering

Type + spray angle + int'l nozzle size + material = order number
IS 80° 02 (POM) = IS 80-02



Air-injector off center compact nozzles IDKS

Drift reduction:
90/75/50 %



Current
list under
www.lechler-agri.com

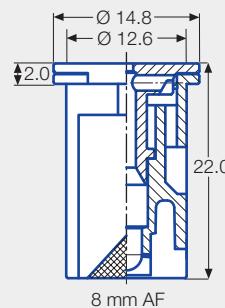
Very low-drift, compact air-injector off center nozzle for border application and banding.

Advantages

- Same JKI drift reduction class in combination with IDK/IDKN/IDKT nozzles in the field spray boom
- Volume flow adapted for optimum cross distribution in combination with IDK/IDKN/IDKT nozzles of the same size
- Asymmetrical spray pattern (20°/60° to axis)
- Precise edge application along water courses and field boundaries
- Optimum protection of neighboring crops (field edge application or row/special cultures (herbicide banding/underleaf spraying))



G 1786
G 1787
G 1788
G 1789



Nozzle size
015 – 06



Spray angle
80°



Material
POM



Pressure range
 - Sprayer / broadcast spraying: IDKS 015 – 025:
1.5 – 3 – 6 bar
 - IDKS* 03 – 06:
1 – 3 – 6 bar
 - Vertical sprayer boom:
 1*/1.5 – **8 – 15** bar



Recommended filters
60 M 015 – 04
25 M 05 – 06



Droplet size
Very coarse – medium



Width across flats
8 mm



Application areas
Border nozzle



Band spraying
in orchards
and vineyards



Vertical boom



Spray frame



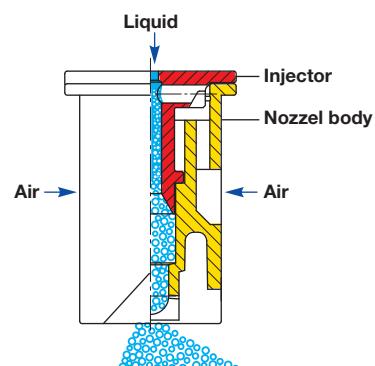
Backpack sprayer



Greenhouse



Toolless removable
injector



Example of ordering

Type + spray angle + int'l nozzle size + material = order number
 IDKS 80° 02 (POM) = IDKS 80-02



Ball check valves Nozzle Strainers

Ball check valves, Nozzle strainers	Opening Pressure	Mesh size	L mm	D mm	Material	Order. no.
Ball check valves*	0.5 bar	25 M ■ red	21.5	14.8	POM	065.266.56.00
	0.5 bar	60 M ■ blue	21.5	14.8	POM	065.265.56.00
	0.5 bar	25 M	21	14.8	Brass	065.261.30.00
	0.5 bar	60 M	21	14.8	Brass	065.260.30.00
	2.5 bar	25 M ■ red	21.5	14.8	POM	065.266.56.02
	2.5 bar	60 M ■ blue	21.5	14.8	POM	065.265.56.02
Ball check valve (excl. strainers)	0.5 bar	-	18.5	14.8	POM	065.266.56.01
Nozzle strainer*	-	25 M ■ red	21.5	14.8	POM	065.256.56.00
	-	60 M ■ blue	21.5	14.8	POM	065.257.56.00
	-	80 M ■ yellow	21.5	14.8	POM	A.424.310.5
Slotted strainer	-	25 M ■ red	21.0	14.8	POM	095.009.56.13.43
Cup strainer	-	25 M	8.5	14.8	Cu/Monel	065.252.26.00
	-	25 M ■ red	8.5	14.8	PA, Monel	200.029.26.00.03
	-	60 M ■ blue	8.5	14.8	PA, stainless steel	200.029.1C.01.03
Nozzle strainer with integrated seal for TWISTLOC and MULTIJET	-	25 M ■ red	19.2	18.0	POM, Santoprene	065.269.7J
	-	60 M ■ blue	19.2	18.0	POM, Santoprene	065.268.7J
Nozzle strainer with integrated seal for MULTIJET	-	60 M ■ blue	19.2	18.8	POM, Santoprene	065.268.7J.10

* Please note: If applicable we deliver the strainers and ball check valves in the color coding according to ISO 19732:2007

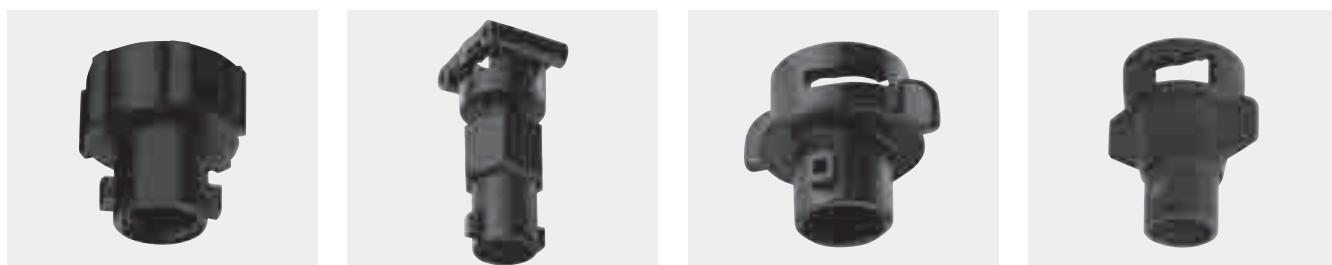


Bayonet caps for Multijet and non-Lechler origin Intermediate and extension adaptor

MULTIJET	Description		Color code	Order. no.
 Labeling on request	Bayonet cap incl. gasket (A.402.200.04) for combination with System MULTIJET, for example: 	Combi cap for nozzles with 8 and 10 mm AF AD, DF, E, FL, ID, IDK, IDKN, IDKT, IDKS, IS, LU, OC, ST Fibre-glass reinforced for nozzles with AF 8 AF 10 for hollow cone nozzles TR, ITR, FT, DT hose shanks for flood nozzles FT Bayonet cap 1/4" NPT female Shut off cap	■ red ■ blue ■ yellow ■ lavender ■ green ■ brown ■ black ■ grey ■ white	Y.825.3C0.00.00.00.00 Y.825.3C0.00.30.00.00 Y.825.3C0.00.10.00.00 Y.825.3C0.00.80.00.00 Y.825.3C0.00.20.00.00 Y.825.3C0.00.70.00.00 Y.825.3C0.00.40.00.00 Y.825.3C0.00.90.00.00 Y.825.3C0.00.50.00.00 A.402.900.01.A A.402.902.01.A A.402.904.10 A.402.908.4 A.402.910.01 A.402.909

Non-Lechler origin	Description		Color code	Order. no.
Bayonet cap Type H 	System: - Hardi incl. gasket ((8 and 10 mm AF: 095.015.73.06.36)) Gasket with special shape (in combination with nozzle strainer 065.256.56 or 065.257.56)	Combi cap for nozzles with 8 and 10 mm AF AD, DF, E, FL, ID, IDK, IDKN, IDKT, IDKS, IS, LU, OC, ST	■ black	090.078.56.00.40.1 095.015.7J.04.34
Bayonet cap Type R 	System: - RAU incl. gasket (095.015.73.04.61) since 2000 see Bayonet cap MULTIJET above	for nozzles with 8 mm AF AD, E, IDK, IDKN, IDKT, IDKS, LU, OC, ST, DT for nozzles with 10 mm AF DF, ID3, IS, FL	■ red ■ lavender	095.016.56.05.90 095.016.56.05.97

Intermediate and extension adaptor



Intermediate adaptor* Sys. Lechler Twistorloc (092.163.56.00.22.1)
Extension: 22 mm

*incl. gasket

Intermediate adaptor* Sys. Rau (092.163.56.00.21.0)
Extension: 43 mm

Intermediate adaptor* Sys. Hardi (092.163.56.00.20.1)
Extension: 17 mm

Extension adaptor* System Multijet (092.163.56.00.23.1)
Extension: 32 mm

Farmer's helpers

Anemometer

Pocketwind IV



Measuring functions

- Air humidity
 - Relative humidity
 - Dew point
 - ΔT
 - Wet bulb thermometer
- Wind speed
 - Maximum
 - Average
 - Units m/s, km/h, fpm, mph, kn and bft, switchable
- Temperature / wind chill units °C and °F, switchable
- Wind direction
 - Digital compass
 - Integrated wind vane

Features

- Backlit display
- Waterproof and shockproof housing
- Lanyard
- Integrated hard cover for protection against damage and dirt
- Tripod thread

Advantages

- Self-calibrating humidity sensor
- Hard cover protects the measuring sensors against damage
- Measures all decision-relevant application parameters

Pocketwind III



Measuring functions

- Wind speed
 - Maximum
 - Average
 - Units m/s, km/h, fpm, mph, kn and bft, switchable
- Temperature / wind chill units °C and °F, switchable

- Integrated hard cover for protection against damage and dirt
- Tripod thread

Advantages

- The hard cover protects the measuring sensors against damage
- One-hand operation

Features

- Dual display
- One-button operation for holding data
- Waterproof and shockproof housing
- Lanyard

Order. no.: Z.WIN.DME.SS.ER.010

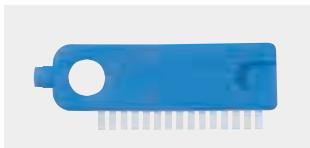
Order. no.: Z.WIN.DME.SS.ER.001

Farmer's helpers

Accessories



Droplet-size/dosage calculator
Order no. 095.009.50.12.11.4



AD-nozzle cleaning brush and
preorifice pick-up
Order no. 06A.D30.56.00



Nozzle assembly wrench
Order no. 092.164.40.00.99.0



Cleaning brush
Order no. 095.009.50.10.89.0



Water sensitive paper
Size: 76 x 26 mm
Order no. Z.WSP.76X.26.00.00.0



Nozzle aligner
Order no. 065.231.02



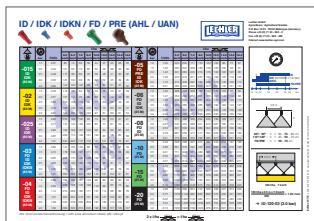
Apple



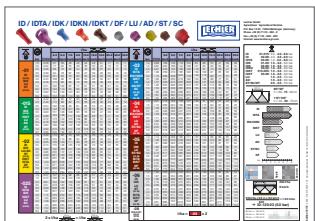
Android

Online nozzle calculator

Spray tables (sticker)



UAN (A4)



Arable crops (A4)

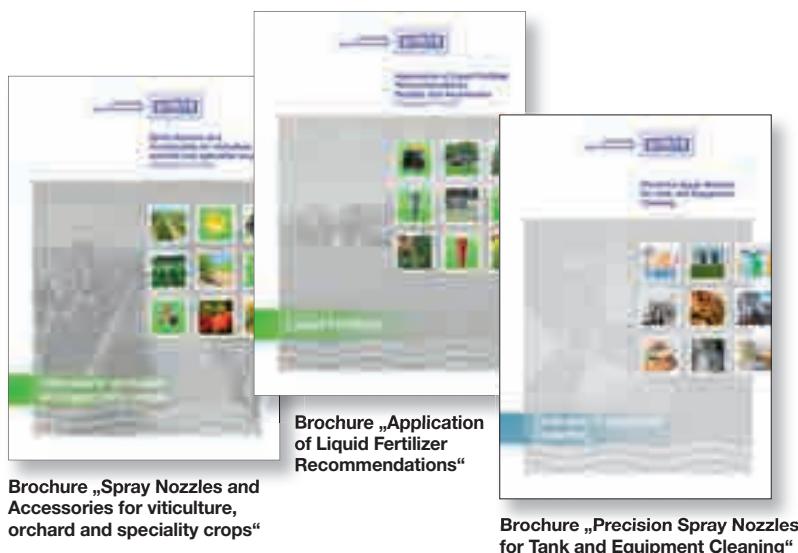
YOU CAN FIND MORE INFORMATION IN OUR CATALOGUE AGRICULTURAL SPRAY NOZZLES AND ACCESSORIES ...

Information is available for various applications in our catalogue.

All documents can be downloaded from our website at www.lechler.com. We would also be happy to send you the catalogue.



... AND IN OUR BROCHURES



FULL INFORMATION IS JUST A CLICK AWAY: THE LECHLER WEBSITE

Our website contains further information on our products as well as useful resources. In addition to technical data, there is also a droplet-size/dosage calculator and nozzles recommendations for many crops to help you in your search for the adequate nozzle.



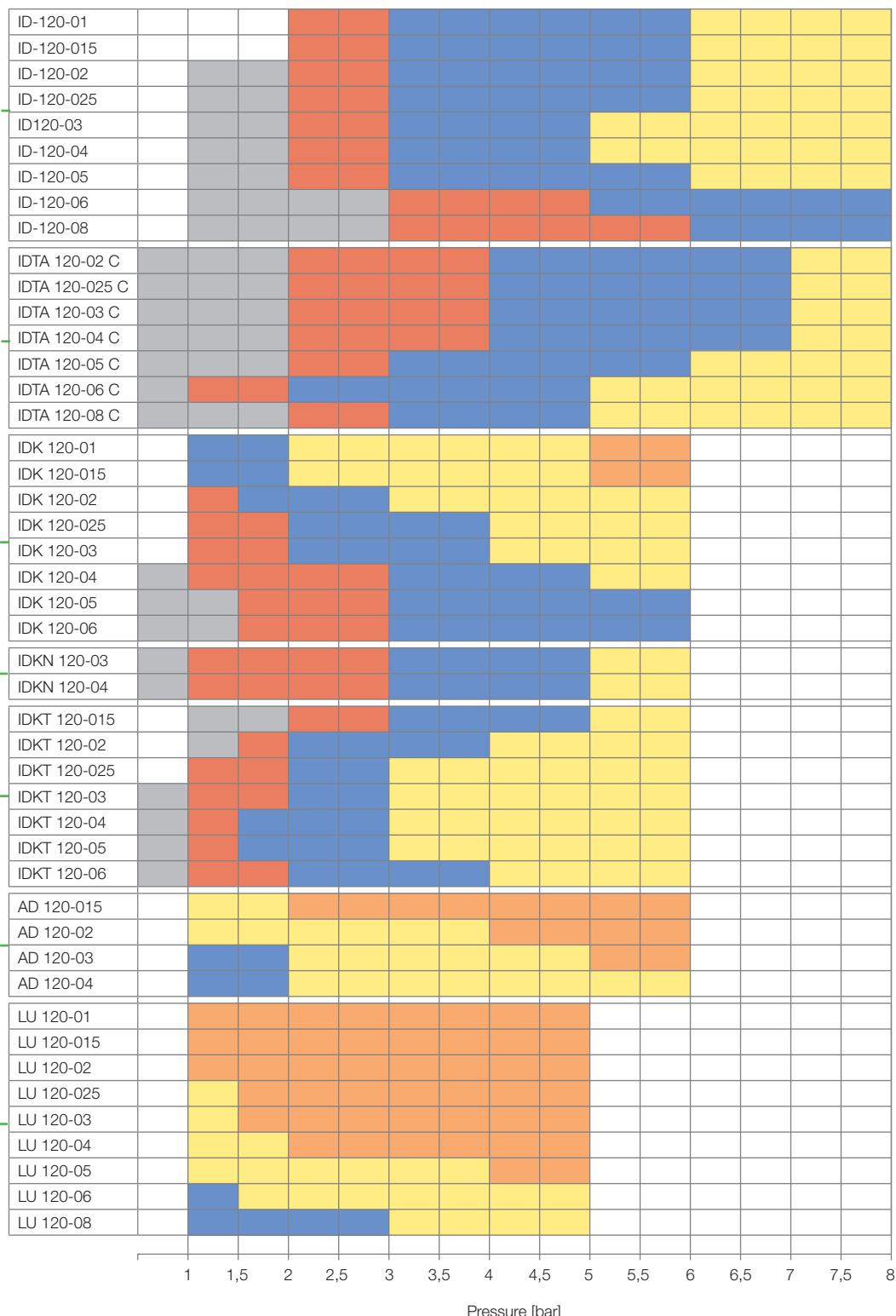
www.lechler-agri.com



DROPLET SIZE TABLE

Page

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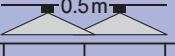
Pressure [bar]

BCPC Droplet size classification

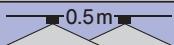
VF	Very fine
F	Fine
M	Medium
C	Coarse
VC	Very coarse
EC	Extreme Coarse

Classifications are subject to change

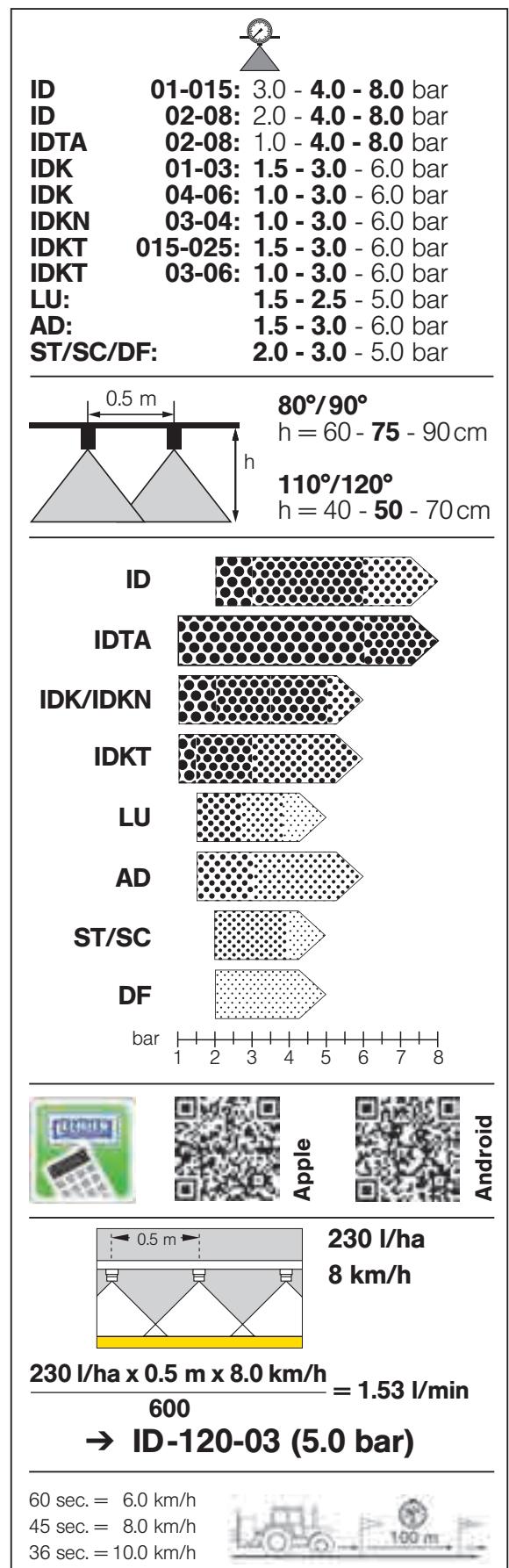
Spray table

				l/ha 												
				5.0 km/h	6.0 km/h	7.0 km/h	8.0 km/h	10.0 km/h	12.0 km/h	16.0 km/h	20.0 km/h	25.0 km/h	30.0 km/h			
		bar	l/min													
-01 ID (60 M) IDK LU AD ST (80 M)	1.5	0.28	67	56	48	42	34	28	21	17	13	11				
	2.0	0.32	77	64	55	48	38	32	24	19	15	13				
	2.5	0.36	86	72	62	54	43	36	27	22	17	14				
	3.0	0.39	94	78	67	59	47	39	29	23	19	16				
	3.5	0.42	101	84	72	63	50	42	32	25	20	17				
	4.0	0.45	108	90	77	68	54	45	34	27	22	18				
	4.5	0.48	115	96	82	72	58	48	36	29	23	19				
	5.0	0.51	122	102	87	77	61	51	38	31	24	20				
	6.0	0.55	132	110	94	83	66	55	41	33	26	22				
	7.0	0.60	144	120	103	90	72	60	45	36	29	24				
	8.0	0.64	154	128	110	96	77	64	48	38	31	26				
-03 ID IDTA IDK/IDKN IDKT LU AD/ST SC (60 M) DF (80 M)	1.0	0.69														
	1.5	0.84														
	2.0	0.97														
	2.5	1.08														
	3.0	1.19														
	3.5	1.28														
	4.0	1.37														
	4.5	1.46														
	5.0	1.53														
	6.0	1.68														
	7.0	1.81														
	8.0	1.94														
-015 ID IDK (60 M) IDKT LU AD ST (80 M)	1.5	0.42	101	84	72	63	50	42	32	25	20	17				
	2.0	0.48	115	96	82	72	58	48	36	29	23	19				
	2.5	0.54	130	108	93	81	65	54	41	32	26	22				
	3.0	0.59	142	118	101	89	71	59	44	35	28	24				
	3.5	0.63	151	126	108	95	76	63	47	38	30	25				
	4.0	0.68	163	136	117	102	82	68	51	41	33	27				
	4.5	0.72	173	144	123	108	86	72	54	43	35	29				
	5.0	0.76	182	152	130	114	91	76	57	46	36	30				
	6.0	0.83	199	166	142	125	100	83	62	50	40	33				
	7.0	0.90	216	180	154	135	108	90	68	54	43	36				
	8.0	0.96	230	192	165	144	115	96	72	58	46	38				
-04 ID IDTA IDK/IDKN IDKT LU AD ST/SC DF (60 M)	1.0	0.91														
	1.5	1.12														
	2.0	1.29														
	2.5	1.44														
	3.0	1.58														
	3.5	1.71														
	4.0	1.82														
	5.0	2.04														
	6.0	2.23														
	7.0	2.41														
	8.0	2.58														
-02 ID IDK LU/AD ST (60 M) IDKT IDTA DF (80 M)	1.0	1.14														
	1.5	1.39														
	2.0	1.61														
	2.5	1.80														
	3.0	1.97														
	3.5	2.13														
	4.0	2.28														
	5.0	2.55														
	6.0	2.79														
	7.0	3.01														
	8.0	3.22														
-05 ID IDK LU ST/SC (25 M) IDTA IDKT DF (60 M)	1.0	1.14														
	1.5	1.39														
	2.0	1.61														
	2.5	1.80														
	3.0	1.97														
	3.5	2.13														
	4.0	2.28														
	5.0	2.55														
	6.0	2.79														
	7.0	3.01														
	8.0	3.22														
-06 ID IDK LU ST (25 M) IDTA IDKT DF (60 M)	1.0	1.36														
	1.5	1.67														
	2.0	1.93														
	2.5	2.16														
	3.0	2.36														
	3.5	2.55														
	4.0	2.73														
	5.0	3.05														
	6.0	3.34														
	7.0	3.61														
	8.0	3.86														
-08 ID/LU/ST (25 M) IDTA (60 M)	1.0	1.36														
	1.5	1.67														

2 x l/ha  = l/ha 

l/ha										
										
5.0 km/h	6.0 km/h	7.0 km/h	8.0 km/h	10.0 km/h	12.0 km/h	16.0 km/h	20.0 km/h	25.0 km/h	30.0 km/h	
166	138	118	104	83	69	52	41	33	28	
202	168	144	126	101	84	63	50	40	34	
233	194	166	146	116	97	73	58	47	39	
259	216	185	162	130	108	81	65	52	43	
286	238	204	179	143	119	89	71	57	48	
307	256	219	192	154	128	96	77	61	51	
329	274	235	206	164	137	103	82	66	55	
350	292	250	219	175	146	110	88	70	58	
367	306	262	230	184	153	115	92	73	61	
403	336	288	252	202	168	126	101	81	67	
434	362	310	272	217	181	136	109	87	72	
466	388	333	291	233	194	146	116	93	78	
218	182	156	137	109	91	68	55	44	36	
269	224	192	168	134	112	84	67	54	45	
310	258	221	194	155	129	97	77	62	52	
346	288	247	216	173	144	108	86	69	58	
379	316	271	237	190	158	119	95	76	63	
410	342	293	257	205	171	128	103	82	68	
437	364	312	273	218	182	137	109	87	73	
490	408	350	306	245	204	153	122	98	82	
535	446	382	335	268	223	167	134	107	89	
578	482	413	362	289	241	181	145	116	96	
619	516	442	387	310	258	194	155	124	103	
274	228	195	171	137	114	86	68	55	46	
334	278	238	209	167	139	104	83	67	56	
386	322	276	242	193	161	121	97	77	64	
432	360	309	270	216	180	135	108	86	72	
473	394	338	296	236	197	148	118	95	79	
511	426	365	320	256	213	160	128	102	85	
547	456	391	342	274	228	171	137	109	91	
612	510	437	383	306	255	191	153	122	102	
670	558	478	419	335	279	209	167	134	112	
722	602	516	452	361	301	226	181	144	120	
773	644	552	483	386	322	242	193	155	129	
326	272	233	204	163	136	102	82	65	54	
401	334	286	251	200	167	125	100	80	67	
463	386	331	290	232	193	145	116	93	77	
518	432	370	324	259	216	162	130	104	86	
566	472	405	354	283	236	177	142	113	94	
612	510	437	383	306	255	191	153	122	102	
655	546	468	410	328	273	205	164	131	109	
732	610	523	458	366	305	229	183	146	122	
802	668	573	501	401	334	251	200	160	134	
866	722	619	542	433	361	271	217	173	144	
926	772	662	579	463	386	290	232	185	154	

$$l/ha = \boxed{-04} \times 2$$



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